

# Germantown, Wisconsin, US

Robust API development and manufacturing expertise to support the full product lifecycle

## Wisconsin at a glance



Established in  
**1999**



**230+**  
employees



**90+** active  
molecules



**210,000** sq/ft  
facility



Schedule **I-V controlled  
substances** approved

Our Wisconsin facility delivers differentiated expertise across a variety of technical areas to support diverse development and manufacturing challenges and objectives.

### Some of our key services include:

- Highly potent APIs (HPAPIs)
- Toxin linker development and manufacture
- Process development
- Analytical development
- Synthetic route scouting
- Controlled substances (I-V)
- Technology transfer
- Solid state chemistry
- Spray drying development
- Commercialisation and regulatory support
- Hydrogenation and cryogenic reactions at development and commercial scale
- Particle sizing
- Chromatography development
- Parallel synthesis
- M7 impurity assessment and control



### State-of-the-art equipment to maximise your success

Home to an array of specialised facilities and equipment, our Wisconsin facility can overcome diverse challenges associated with API development, scale-up and manufacturing.

### Some of the equipment and facilities we have on site at Wisconsin include:

- Three isolated kilo lab suites
- Two <math><30\text{ng}/\text{m}^3\text{ OEL}</math> containment, isolated cGMP suites, accommodating batch sizes up to 10 kg, as well as <math><1\text{ng}/\text{m}^3</math> containment for batch sizes up to 500g
- Cryogenic vessel for up to 2,000L and -95°C
- Hydrogenation vessels for 15-350L/5-4000L
- MOCs of GLS, SS, Hastelloy and MOC across all scales
- Broad range of API and intermediate vessel streams from 150-7500L
- Cone dryer, tray drying and agitated filter drying
- Static and dynamic humidification
- Lyophilisation
- Dry and wet milling
- High/low pressure and normal/reverse phase chromatography

### Quality, care and compliance

Our Wisconsin facility offers cGMP manufacturing, specialising in high potency and controlled substance capabilities, with an impressive track record of successful inspections from the FDA, DEA, TGA and PMDA. **Our commitment to Environmental and Social Governance guides us to have a positive impact on our communities and stakeholders, as well as to minimise our impact on the environment. Therefore, our Wisconsin facility has specific goals, infrastructure, processes and programmes in place to continually reduce energy consumption, waste generation and foster a diverse and inclusive culture.**