








# Cary, North Carolina, US

Early phase expertise to streamline your molecule's journey to market



## North Carolina at a glance

 Established in <b>1994</b>	 <b>55+</b> employees	 <b>50+</b> molecules	 <b>27,000</b> sq/ft facility	 Schedule <b>I-V controlled</b> <b>substances</b> approved
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Located close to the Research Triangle Park, our North Carolina facility delivers extensive expertise to support a variety of technical requirements for projects in the preclinical stage up to clinical phase II.

### Some of our key services include:

- Research and development
- Quality control
- Process development
- Reference standards and reference markers synthesis and qualification
- New route development
- Lead optimisation
- cGMP API manufacturing
- Support documentation for IND/ANDA/NDA filing
- Controlled substances
- Analytical method development and validation



### State-of-the-art equipment to maximise your success

Home to an array of specialised equipment, our North Carolina facility can handle comprehensive analytical work and complex chemistries for early phase projects. We are continuously expanding and adding equipment, capabilities and team members to support an even broader range of projects.

### Some of the equipment and facilities we have on site at North Carolina include:

- Three GMP synthesis laboratories
- Three research and development laboratories
- Exterior solvent storage
- Analytical wet lab
- Dedicated chromatography lab
- GLP analytical laboratory
- Full range of analytical and quality control equipment, including HPLC, FTIR, LCMS, GC-SH, and moisture analyser
- New research and development lab with 12 fume hoods

### Quality, care and compliance

Our North Carolina facility offers cGMP manufacturing capabilities and an impressive track record in regulatory inspections from the FDA. **We are also committed to protecting our planet, with specific goals in place to continually reduce energy, commuting and waste-related emissions.**