





Opened in



52 employees; 17 PhDs



40+ active molecules



27,000 sq/ft



Comprehensive services for a wide range of project requirements.

The Cary facility delivers extensive expertise to support a variety of technical requirements for early phase projects.

Some of our key services include:

- Research and development
- Quality control
- Process development
- Reference standards and reference markers synthesis and qualification
- New route development
- Lead optimisation
- cGMP API manufacturing
- Support documentation for IND/ANDA/NDA filing
- Controlled substances



State-of-the-art equipment to maximise your success.

Sterling's Cary site is home to an array of specialised equipment to handle comprehensive analytical work and complex chemistries for early phase projects.

Some of the equipment and facilities we have on site at Cary include:

- Three GMP synthesis laboratories
- Exterior solvent storage
- Analytical wet lab
- Dedicated chromatography lab

- GLP analytical laboratory
- Three research and development laboratories Full range of analytical and quality control equipment, including HPLC, FTIR, LCMS, GC-SH, and moisture analyser
 - New research and development lab with 12 fume hoods

Experienced in supporting the full range of early phase project requirements and located minutes from Research Triangle Park (RTP), Sterling's Cary, North Carolina, US site delivers world-class solutions for projects in the preclinical stage up to clinical Phase II. With comprehensive analytical services, cGMP manufacturing capabilities, and hassle-free technology transfer to Sterling's in-house commercial manufacturing facilities, the Cary team can help you proactively overcome discovery and development challenges to maximise project continuity and enhance your long-term success. **Here are some of the things you should know about our Cary facility.**



World-class facilities

Opened in 1994, the Cary facility offers 27,000 sq/ft of laboratory and manufacturing space wholly dedicated to early phase. Our ability to handle projects from millilitres up to 200 litres across seven state-of-the-art laboratories makes Cary ideal for projects in the pre-clinical and early phase clinical stages. Our Cary site delivers comprehensive analytical and technical solutions to address complex requirements while providing high-quality, scalable results.



Experienced team members

With 52 dedicated team members from a range of technical backgrounds, our team at Cary delivers the expertise and collaboration necessary to facilitate your project's critical early stages.



Continued innovation

Sterling continues to invest in the Cary site to support added capacity, capabilities and expertise. By expanding our resources and continually adding new, experienced team members, we can support an even broader range of projects. In addition, we continue to embrace new technologies and capabilities based on industry dynamics and our customers' requirements.



Quality, care and compliance

Our Cary site offers cGMP manufacturing capabilities and an impressive track record in regulatory inspections from the FDA. We are also committed to protecting our planet, with specific goals in place to continually reduce energy, commuting and waste-related emissions.

More than a traditional CDMO.

At Sterling, we are committed to working in true scientific partnership with our customers to fully understand their project requirements and maximise their success. That's why we are a PDMO, or partnership development and manufacturing organisation. This means:



Service

We pride ourselves on being easy to do business with, removing layers of complexity, maximising flexibility and scalability to your requirements, and doing what we say we will do, again and again.



Passion

We promise to treat your molecule as our own, drive progress by continually exploring new and emerging capabilties, and do the right thing for our people and planet.



Science

We combine our expertise in complex and hazardous chemistry, our world-class facilities and our full-lifecycle capabilities to place scientific excellence at the core of every solution we deliver.

Ready to set your early phase project up for success?

Visit sterlingpharmasolutions.com to learn more and take a virtual tour of the Cary site.



+1 (919) 678 0702 1001 Sheldon Drive, Suite 101 Cary, NC-27513